

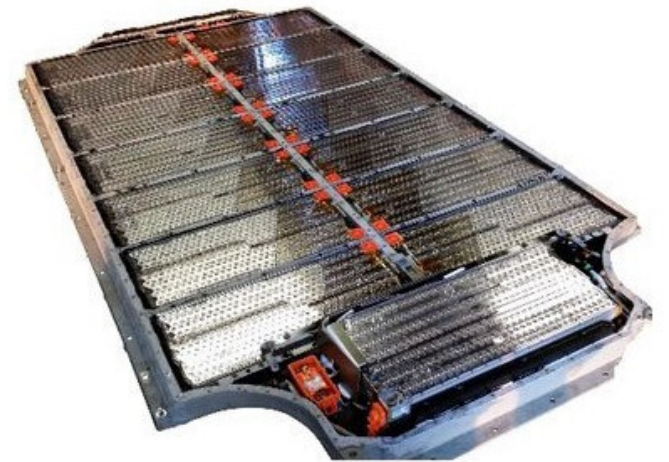
Battery Properties

TSFS19 Battery Systems - Lecture 2

Mattias Krysanter

Today's lecture

- Battery design and actual performance
- Current-voltage characteristics
- Battery characteristics, SOC, DOD, C-rate, OCV
- Cycling and ageing, CCCV, SOH



Charge and Energy Density

Recap

- Formulate balanced **cell reactions** given half-cell reactions.
 - Balance atomic species and charge.
- Compute the **standard potential (open circuit voltage)** of a cell given half-cell potentials: $U_{\text{cell}}^0 = U_+^0 - U_-^0$
 - The lowest potential will be the negative electrode and its reaction will be reversed during discharge.
- Understand current: $I = dQ/dt$ [A = C/s]
- Use **Faraday's law** of electrolysis: $m_i = \frac{M_i Q}{nF}$
- Compute theoretical **charge density** for half-cells and cells:

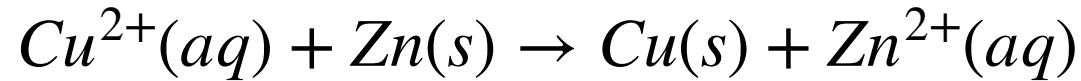
$$\left. \frac{Ah}{g} \right|_A = \frac{F \cdot n}{M_A}$$

$$\left. \frac{Ah}{g} \right|_{\text{cell}} = \left(\left. \frac{g}{Ah} \right|_{\text{cathode}} + \left. \frac{g}{Ah} \right|_{\text{anode}} \right)^{-1}$$

- Compute theoretical **energy density** of a cell = $U_{\text{cell}}^0 \cdot \left. \frac{Ah}{g} \right|_{\text{cell}}$ [VAh/g = Wh/g]

Theoretical energy density - example ZnCu cell

- Cell reaction:



- Charge density:

$$\frac{Ah}{g} = \left(\frac{\overbrace{63.5g}^{Cu}}{2 \cdot 26.8Ah} + \frac{\overbrace{65.4g}^{Zn}}{2 \cdot 26.8Ah} \right)^{-1} = 0.42 \text{ Ah/g}$$

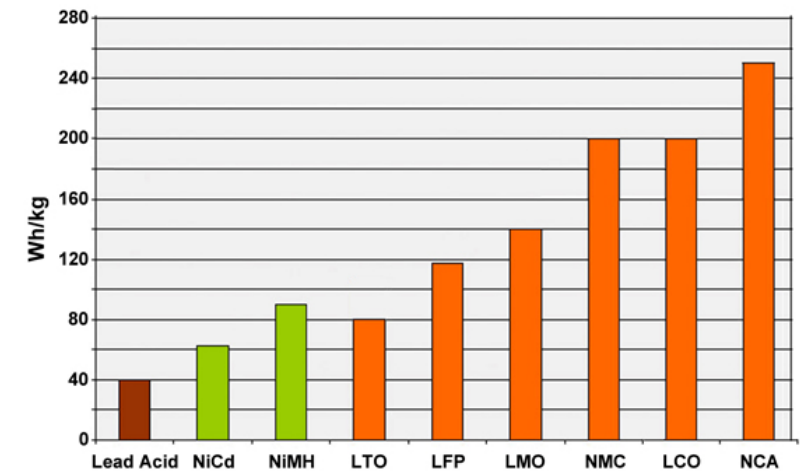
- Theoretical energy density:

$$E = V_{avg} \cdot Q_m = 1.1 \text{ V} \cdot 0.42 \text{ Ah/g} = 0.46 \text{ Wh/g} = 460 \text{ Wh/kg}$$

Battery chemistry

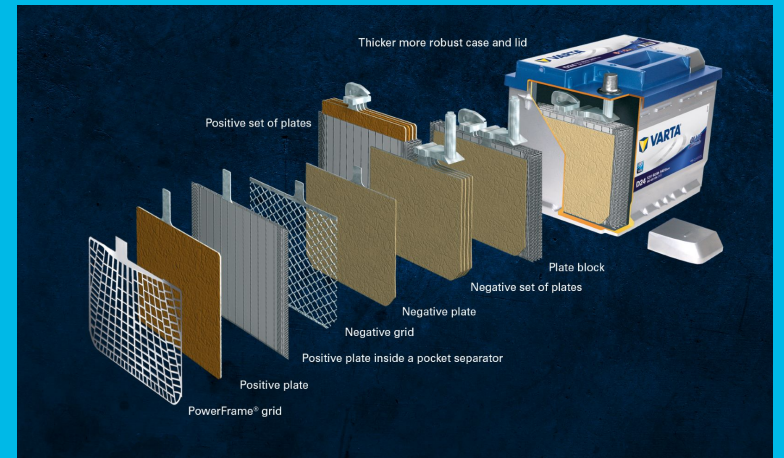
Chemical	Anode	Cathode	V	Wh/kg
Primary cells:				
Alkaline MnO_2	Zn	MnO_2	1.5	145
Li/ FeS_2	Li	FeS_2 (iron sulfide)	1.5	260
Secondary cells:				
Lead Acid	Pb	PbO_2	2	35-40
Nickel-cadmium	Cd	NiOOH	1.2	40-60
Nickel metal hydride	MH	NiOOH	1.2	60-120
Lithium-ion (Li-ion)	Li_xC_6	$\text{Li}_{(1-x)}\text{CoO}_2$	3.6	100-265

MH - hydrogen-absorbent metal mixture



Energy density for different chemistries. Orange bars correspond to various lithium-based chemicals.

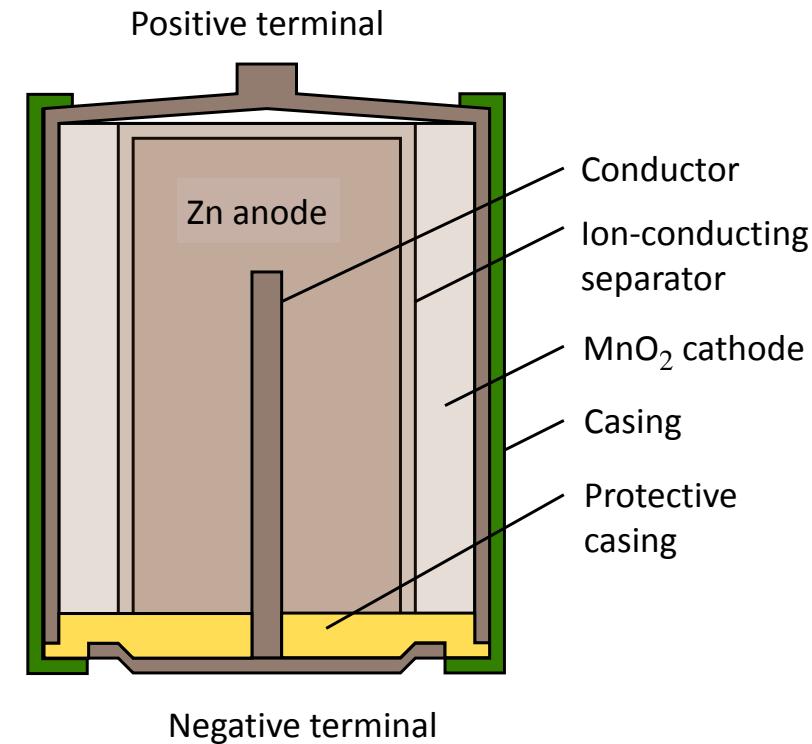
Battery Design and Actual Performance



Alkaline batteries - Construction

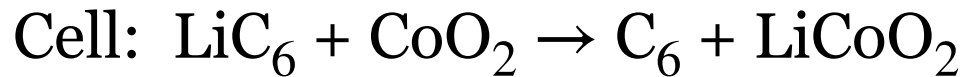
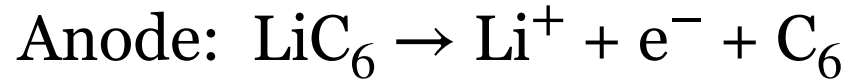
- Anode: $Zn(s) + 2OH^- \rightarrow ZnO(s) + H_2O + 2e^-$ Zn oxidize
- Cathode: $2MnO_2(s) + H_2O + 2e^- \rightarrow Mn_2O_3(s) + 2OH^-$ MnO_2 reduce
- Cell: $Zn(s) + 2MnO_2 \rightarrow ZnO + Mn_2O_3$
- Theoretical charge density = 0.22 Ah/g
- Actual charge density = $2.8 \text{ Ah}/25 \text{ g} = 0.11 \text{ Ah/g}$
- Why is capacity halved?
- Well, the battery contains more:

- Anode (Zn) powder
- Cathode (MnO_2) tablets
- Brass conductor
- Separator soaked in liquid KOH electrolyte

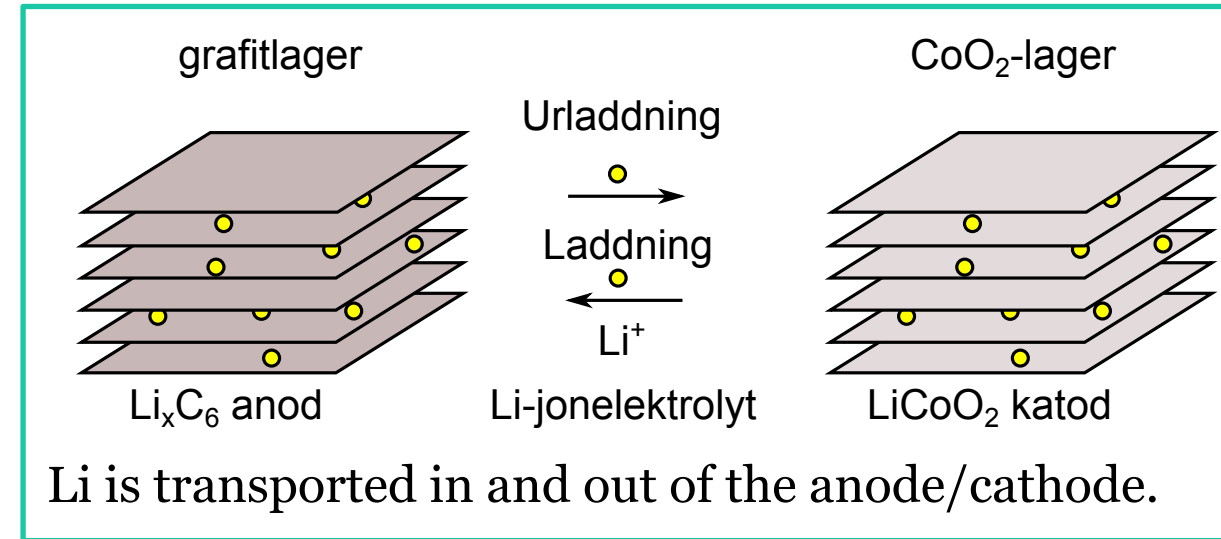


Li-ion Batteries

Discharge reaction:



- Theoretical charge density: 0.10 Ah/g
- Actual charge density = $0.94 \text{ Ah/19 g} = 0.05 \text{ Ah/g}$
- About half of an alkaline battery, but the voltage is twice as large (4.1 V compared to 1.5 V) so the energy density is greater.



Intercalation - insertion in layers of a host material

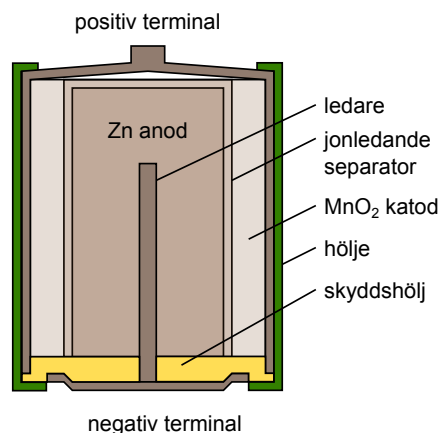
Battery Design

There is a compromise between high power density and high energy density.

- High power density requires a large contact area between the electrodes.
- High energy density requires maximum active material

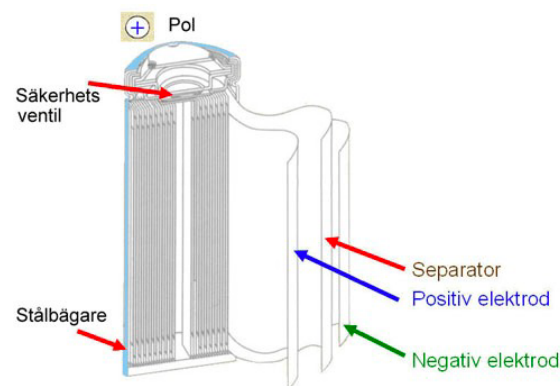
Container

- High energy density
- Alkaline batteries



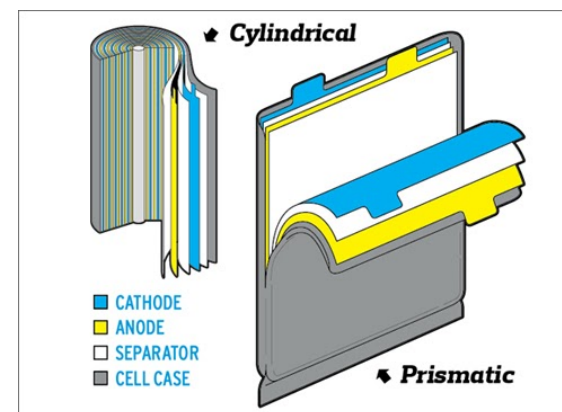
Cylindrical cell

- High power, easy to construct
- Li-ion, NiMH, NiCd



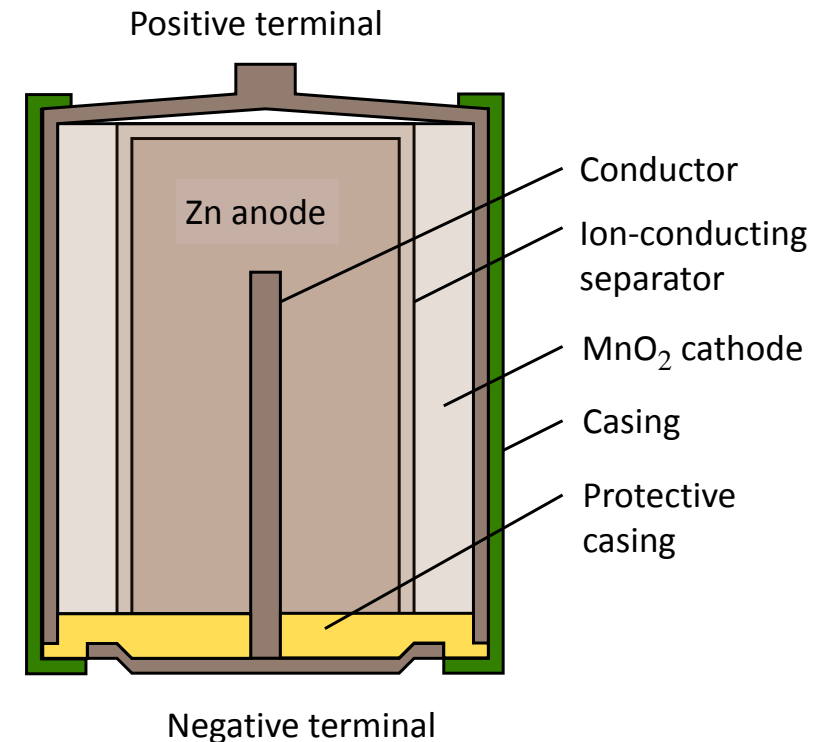
Prismatic cell

- High packing density
- Easier to short circuit



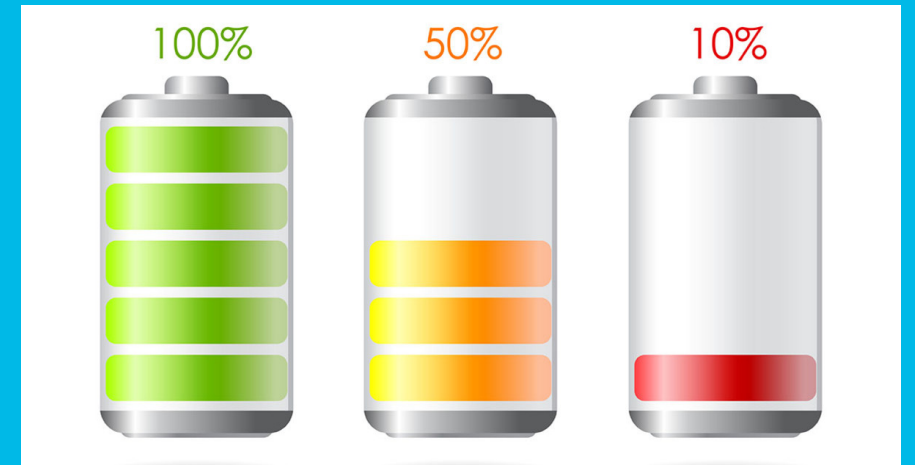
Remarks on Battery Components

- The separator is a porous film
 - Electronically isolation
 - Electrolyte fills porous to conduct ions.
- Electrodes: Typically porous structures increasing the active surface area. They contain
 - Active material for electrochemical reactions
 - Conductive material to reduce ohmic losses
 - Binder to provide structural integrity



Charge Dependent Properties (zero current)

C-rate, SOC, DOD, OCV



Normalized Current (C-rate)

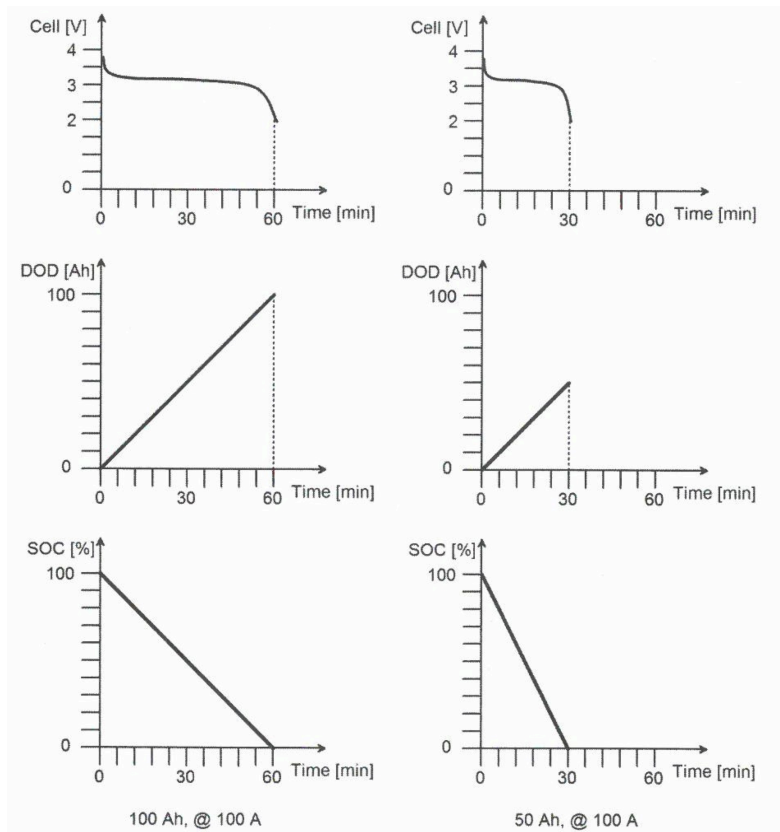
- Battery currents are often expressed relative to battery capacity.
- **Definition:** 1C current discharges the nominal battery in 1 hour.
- **Example:** Consider a 100 Ah battery.
 - The 1C rate is 100 A for this battery since this current discharges the battery in 1 hour.
 - $2C = 200$ A, discharge time 30 min
 - $C/10 = 10$ A, discharge time 10 h

Battery and Cell Properties

- State of charge (SOC):
 - $$\text{SOC} = \frac{\text{available capacity remaining}}{\text{total capacity}} \cdot 100 \%$$
- Percentage of charge in the battery/cell
 - 100% full
 - 0% empty
- State of discharge, $\text{SOD} = 100 - \text{SOC}$
- Depth of discharge (DOD)
 - Ah discharge from full battery

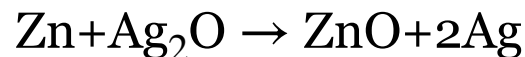
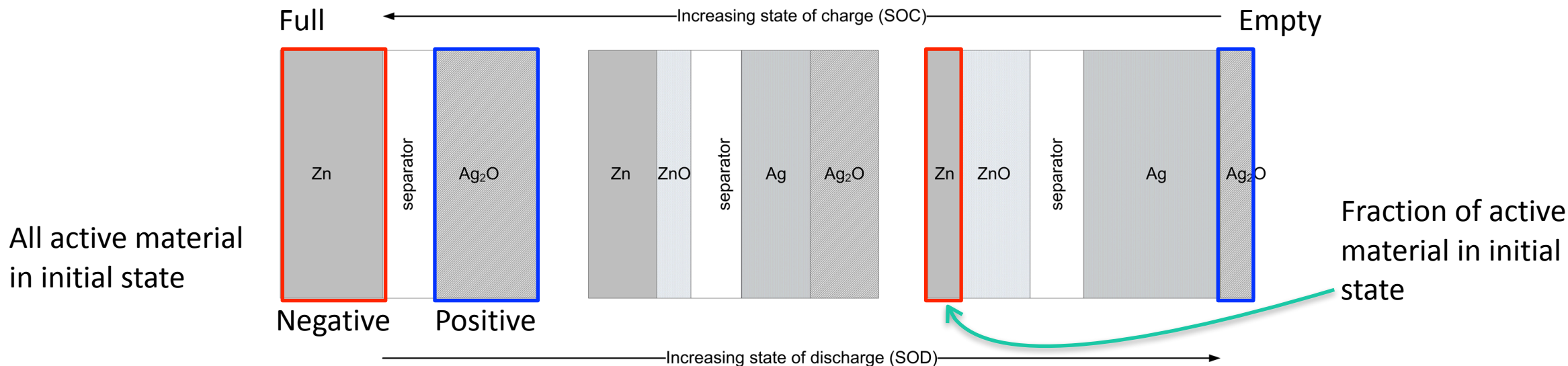
Nominal battery
Capacity = 100 Ah
Discharge rate = 1C

Degraded battery
Capacity = 50 Ah
Discharge rate = 1C



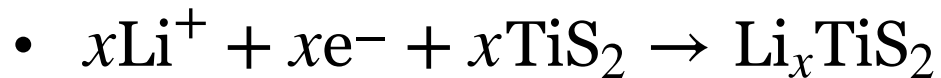
State of Charge as a Conversion of Active Material

- $\text{SOC} = \frac{\text{available capacity remaining}}{\text{total capacity}} \cdot 100 \%$
- SOC = The fraction of active material in the initial rather than the product state.
- The two electrodes can have different capacities.
- Neither the total amount nor the unconverted amount of active material is typically not measurable!



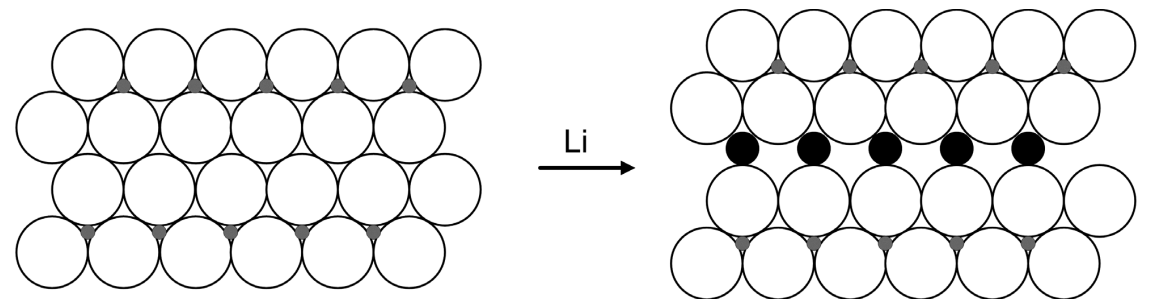
Electrode Reaction - Insertion

- Stable host material
- Guest material in unoccupied sites
- If the host is layered, insertion is called intercalation.
- Illustration of lithium into a positive electrode of titanium disulfide TiS_2 .



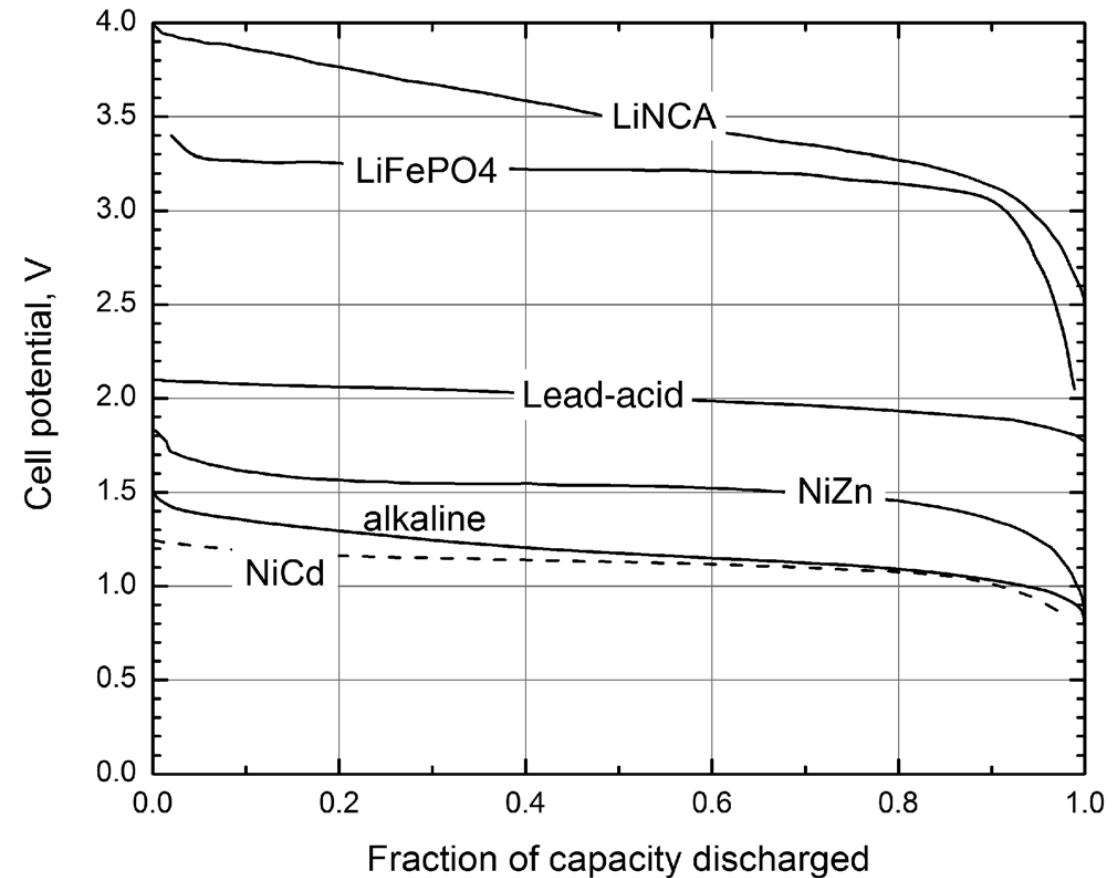
- x the fraction of intercalated Li^+ in TiS_2 .

- $x = \begin{cases} 0 & \text{dilithiated (charged)} \\ 1 & \text{lithiated (discharged)} \end{cases}$



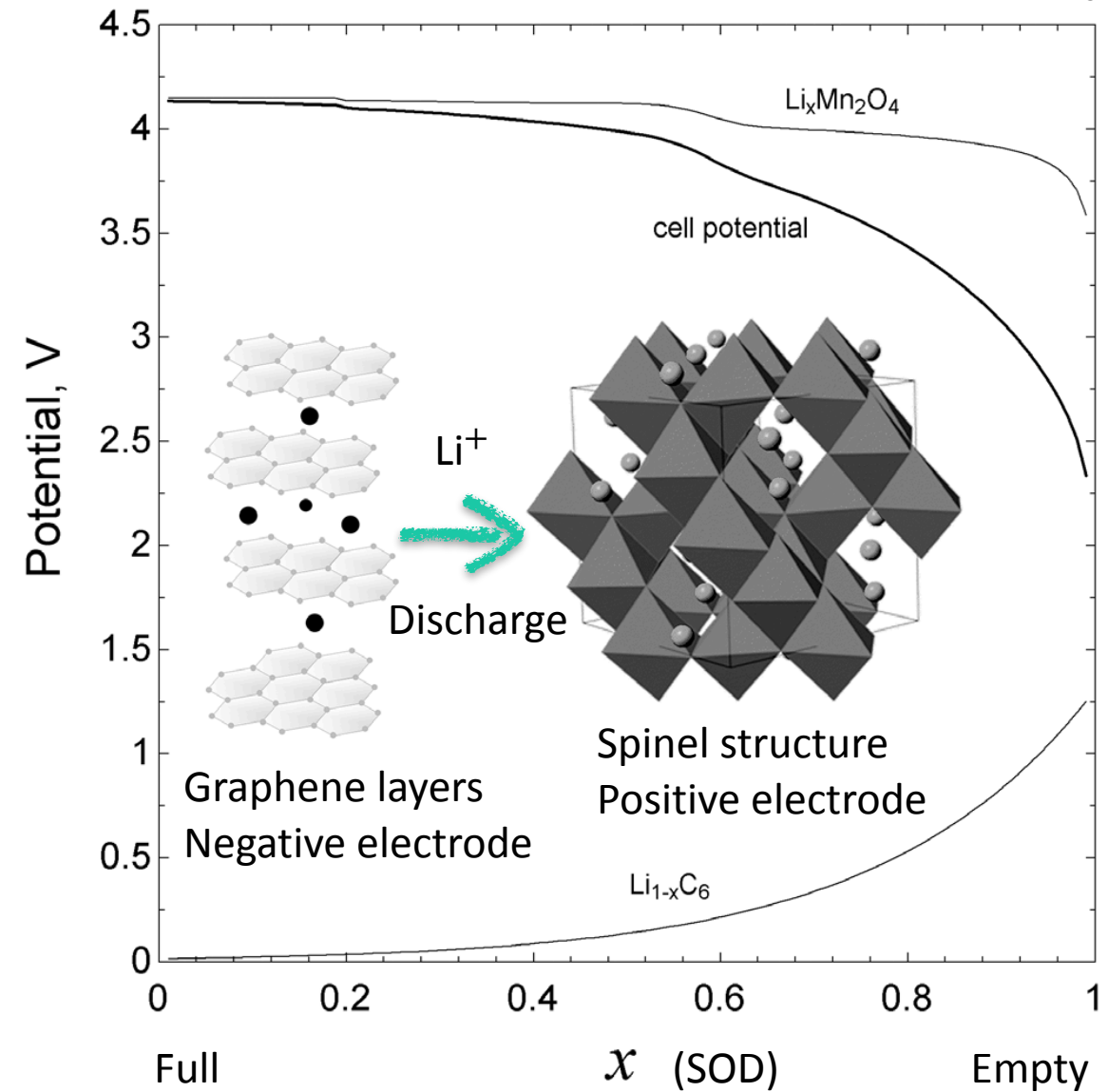
Open Circuit Voltage depends on SOC

- The cell potential is increasing with increasing SOC.
- This is a consequence of concentration changes.



Cell Potential for Typical Li-Battery

- Negative electrode:
- $\text{Li}_{1-x}\text{C}_6 \xrightarrow{\text{discharge}} (1-x)\text{Li}^+ + (1-x)\text{e}^- + 6\text{C}$
- Positive electrode
- $x\text{Li}^+ + x\text{e}^- + \text{Mn}_2\text{O}_4 \xrightarrow{\text{discharge}} \text{Li}_x\text{Mn}_2\text{O}_4$
- x from 0 to 1 during discharge.
- The potential varies with the amount of inserted lithium, see fig.
- $U_{\text{cell}}^0(x) = U_+^0(x) - U_-^0(x)$



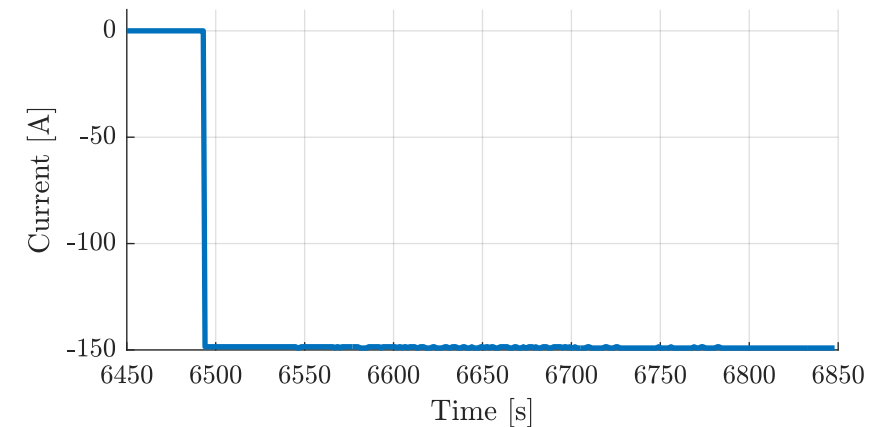
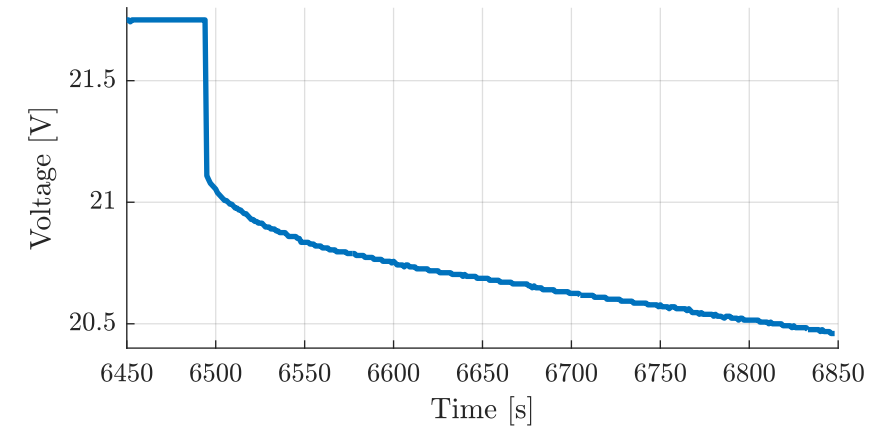
Current-voltage characteristics

A new fully charged cell



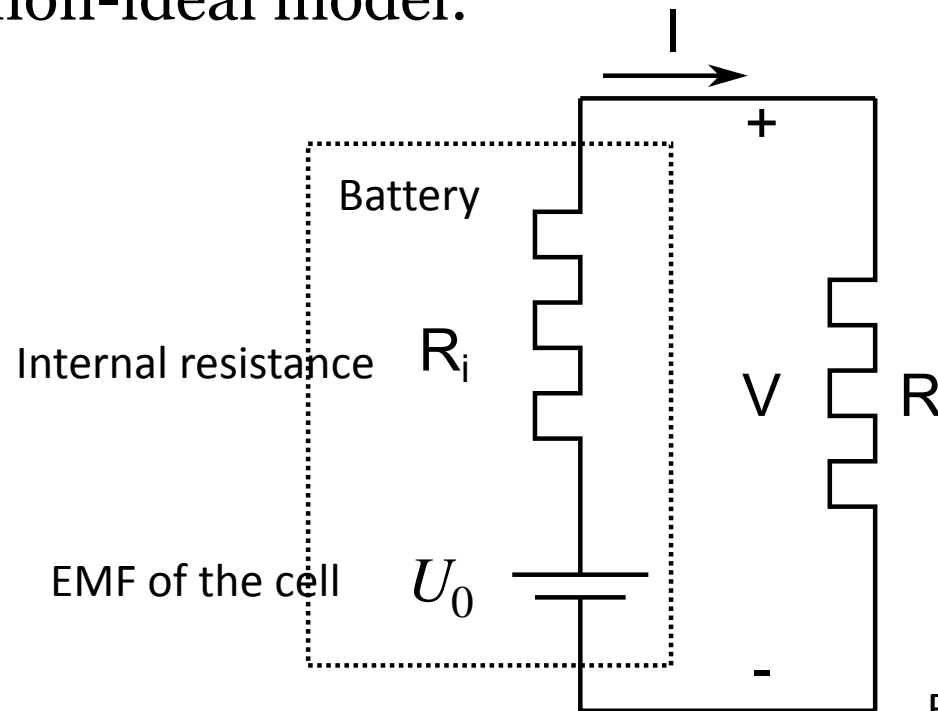
Battery Voltage at Load

- A battery at equilibrium is started to be discharged with a 150 A current at 6500 s.
- The voltage drops instantly more than 0.5 V.
- This is partly due to internal resistance in the battery which will be discussed next.
- The change of SOC causes the almost linear voltage decrease at the scenario's end.



Battery Voltage at Load

- What does the relation between the voltage and the current look like?
- Simplest non-ideal model:

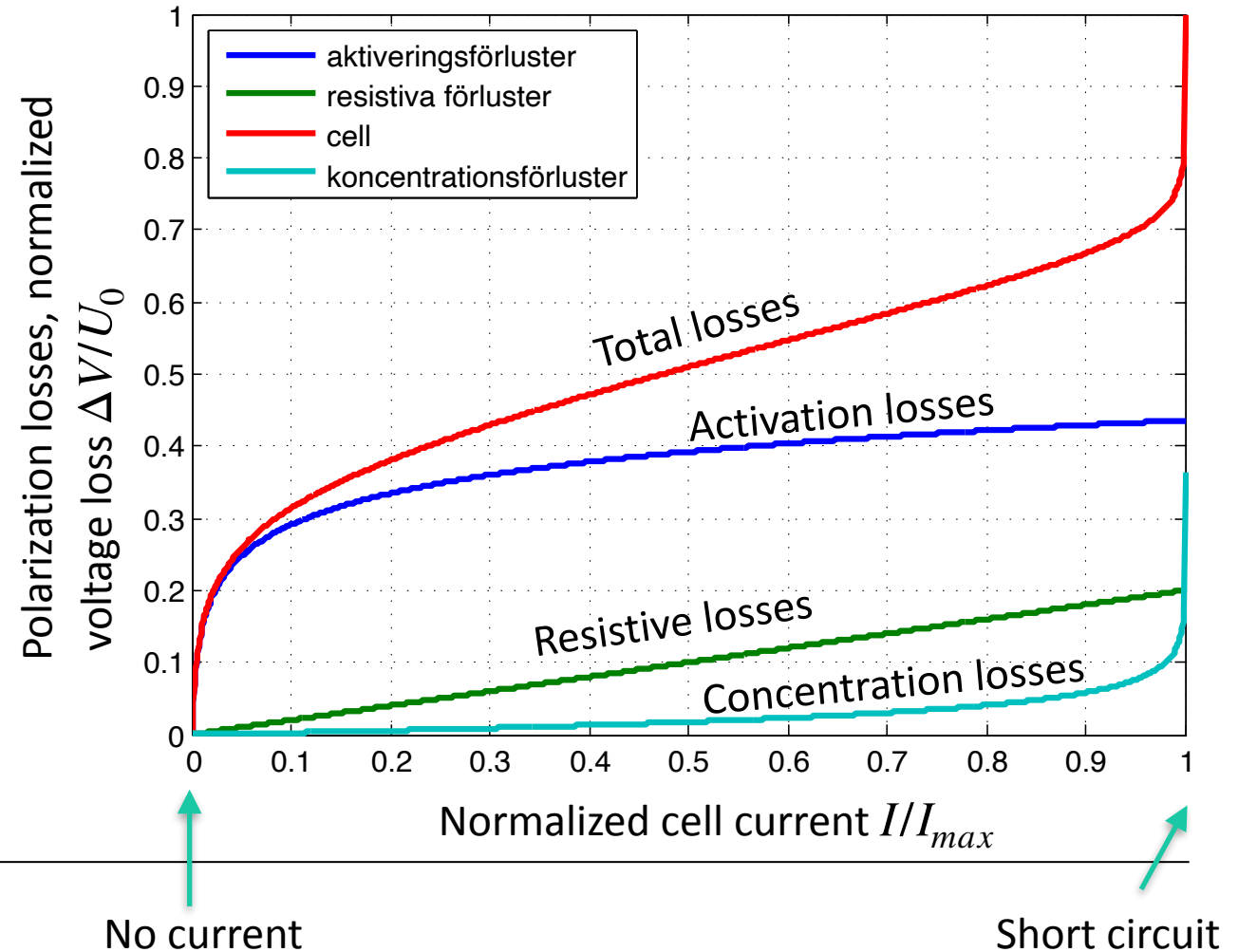


$$V = U_0 - IR_i$$

But this is a clearly simplified picture of battery losses.

Polarization losses in batteries

- The voltage drop caused by internal cell losses
 $\Delta V = U_0 - V$ where
 - V terminal voltage
 - U_0 OCV
- Normalized voltage loss $\Delta V/U_0$ and current I/I_{max} where I_{max} is the short circuit current.
- Low currents 0-0.2: Energy losses connected to activation of the reactions at the electrodes.
- 0.2-0.9: Energy losses linked to resistive losses in electrode contacts, ion transport in the electrolyte
- High currents 0.9-1: Losses associated with the concentration of reactants, and products are limiting



Current-voltage characteristics

Cell voltage

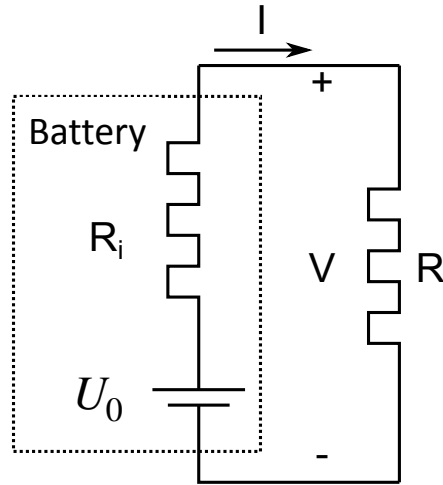
$$V = U_0 - \Delta V(I)$$

Normalized cell voltage

$$V/U_0 = 1 - \Delta V(I)/U_0$$

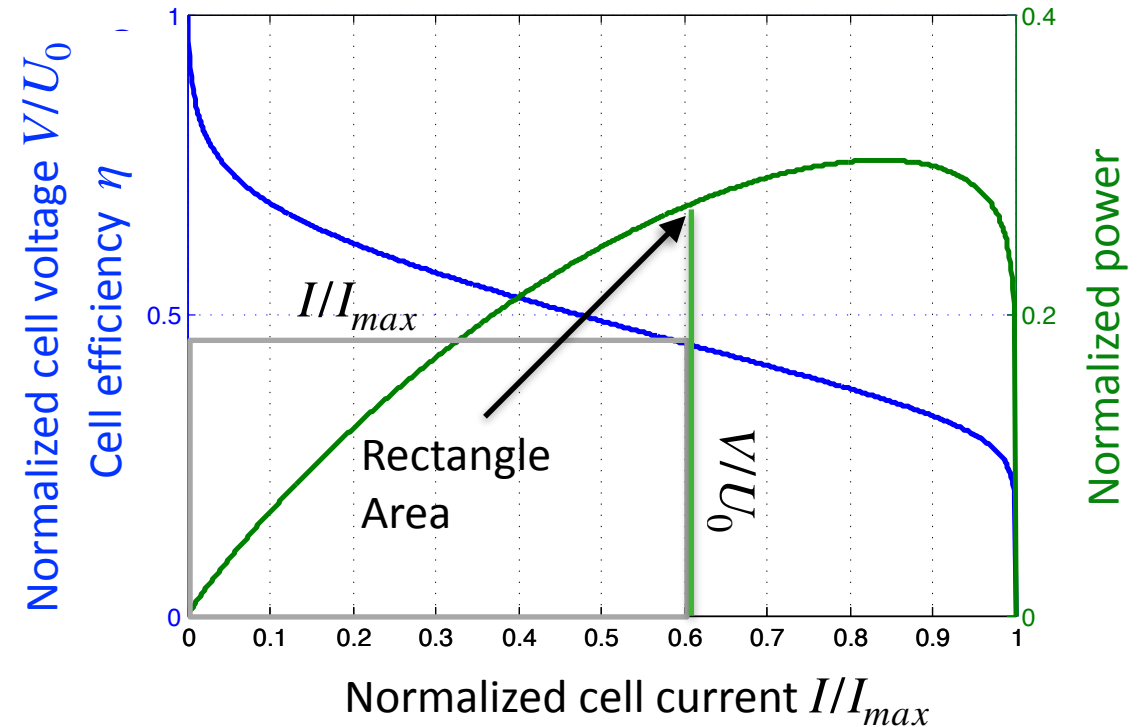
Instantaneous cell efficiency

$$\eta = \frac{P_{\text{load}}}{P_{\text{cell}}} = \frac{VI}{U_0 I} = \frac{V}{U_0}$$



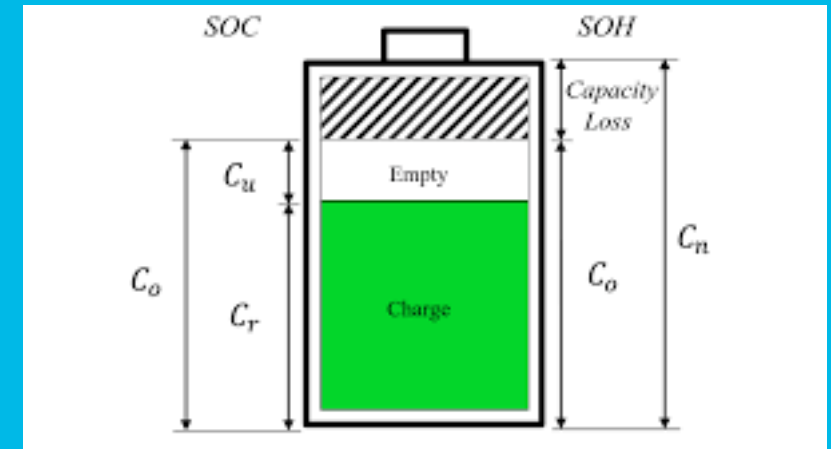
Normalized power

$$\frac{P_{\text{load}}}{U_0 I_{\text{max}}} = \frac{VI}{U_0 I_{\text{max}}} = \frac{V}{U_0} \frac{I}{I_{\text{max}}} = \text{normalized voltage} \cdot \text{normalized current}$$



Battery Cycling and Aging

Charging, discharging, aging, SOH



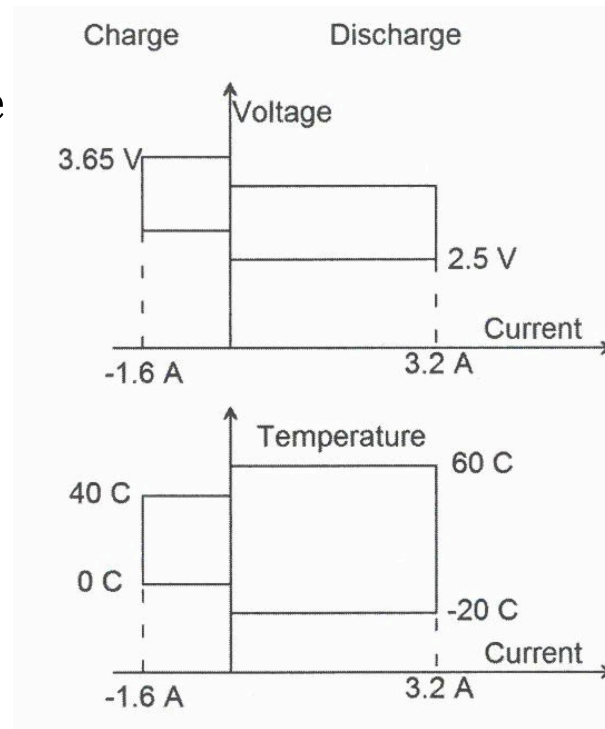
Safe operation

Reduction or damage to cell

- Over-discharge
- Charging, discharging outside certain temperature bounds
- Charging, discharging with high currents

Dangerous abuse

- Overheating cause by over-current, over-voltage, over-charging, or external heat.
- Piercing, crushing



Charging algorithm - CCCV

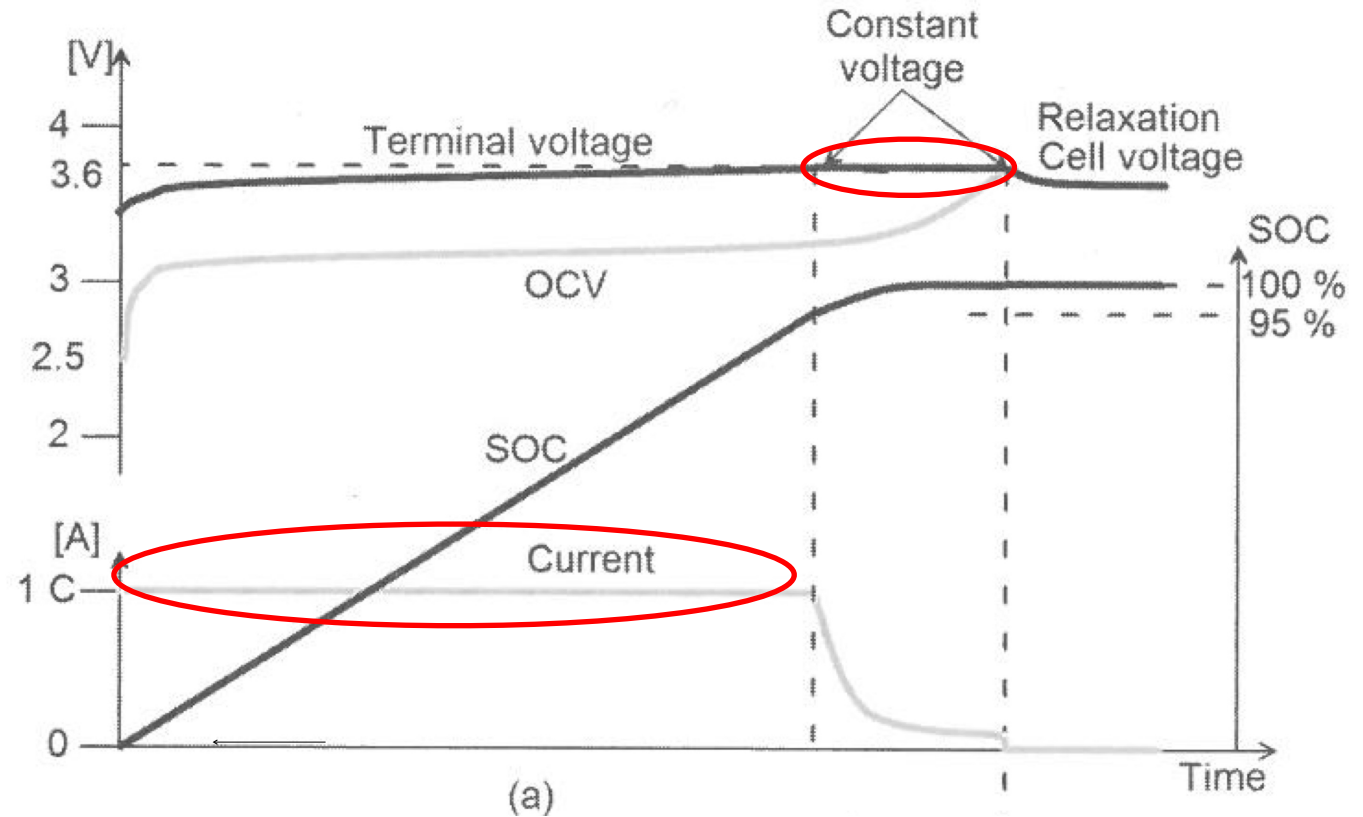
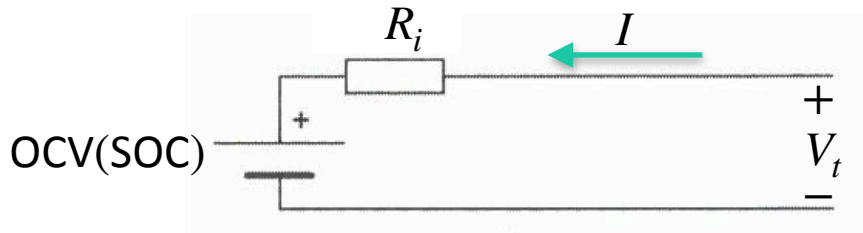
Constant current constant voltage (CCCV) charging

Constant current charging, I fixt:

$$V_t = \text{OCV}(\text{SOC}) + IR_i$$

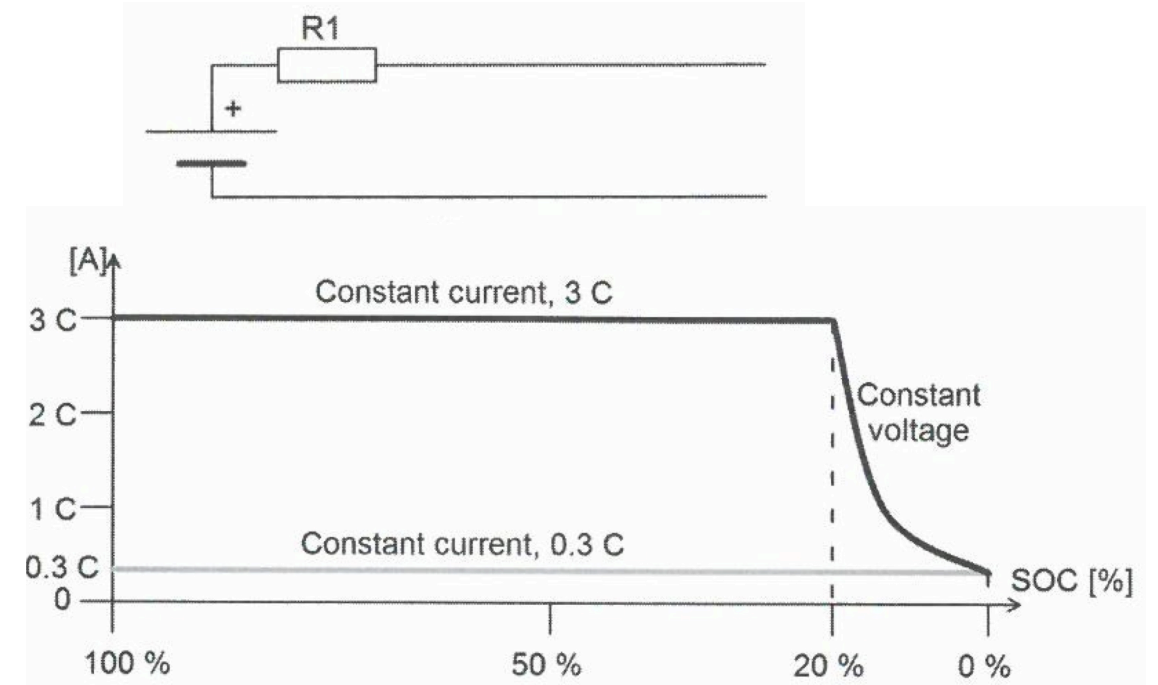
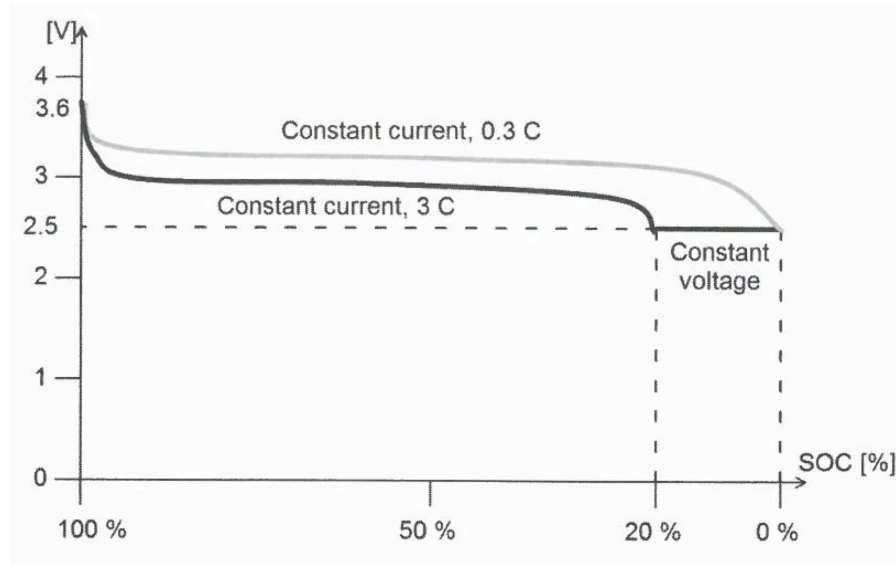
Switch when terminal voltage V_t reaches voltage threshold V_{\max} to constant voltage charging, $V_t = V_{\max}$:

$$I = (V_{\max} - \text{OCV}(\text{SOC}))/R_i$$



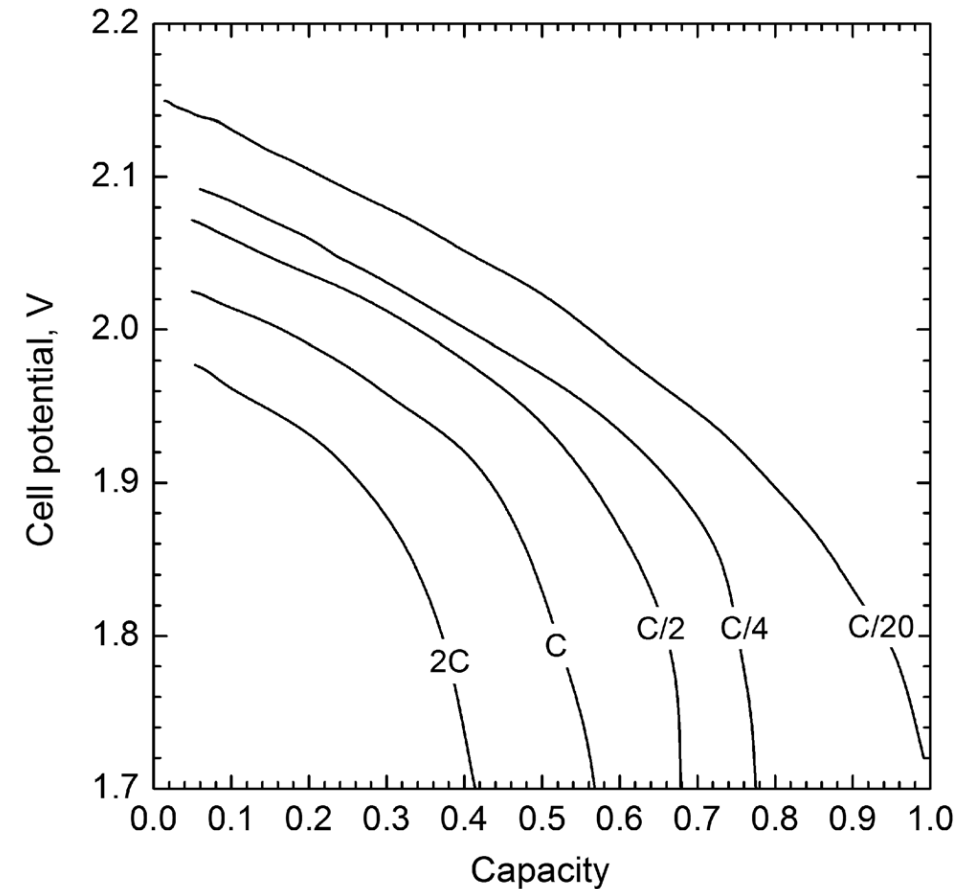
Discharging

Constant current discharge until a specified cut-off voltage V_{CO} is reached.
The available capacity depends on the required current (discharge rate)



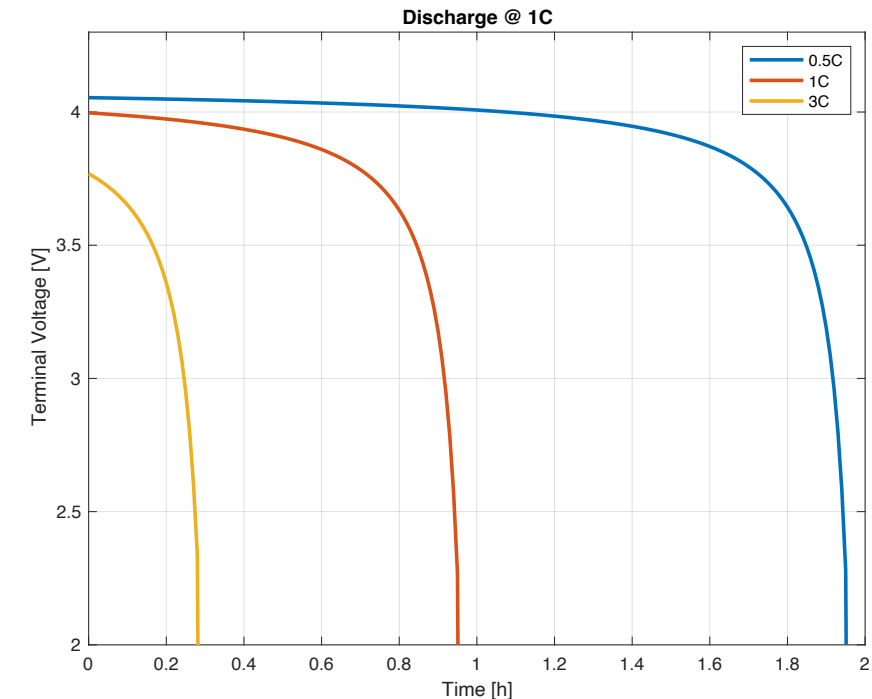
Effect of Current Rate on Cell Voltage and Available Capacity

- Cell voltage as a function of fractional capacity for a lead-acid battery discharged at different constant currents.
- At low currents $C/20$ all capacity is available.
- At higher currents, the cut-off voltage is reached at a fractional capacity much smaller than 1.



Shepherds Equation

- Empirical model for terminal voltage at constant discharge current I :
- $$V(t) = U - IR_{\text{int}} - K \left(\frac{Q}{Q - It} \right) I + Ae^{BIt/Q}$$
- Q [Ah] battery capacity
- It = DoD [Ah] depth of discharge
- U [V], R_{int} [Ω], A [V], B [-], K [V] are empirical constants.
- A model to empirically fit discharge curves and evaluate how available charge and energy depend on the discharge current.



Available Charge and Energy for Different Discharge Currents

- The available charge Q_{avail} for a given discharge current I can be computed as:
- The discharge ends at $t = t_{\text{end}}$ when the cut-off voltage is reached $V(t_{\text{end}}) = V_{\text{co}}$.

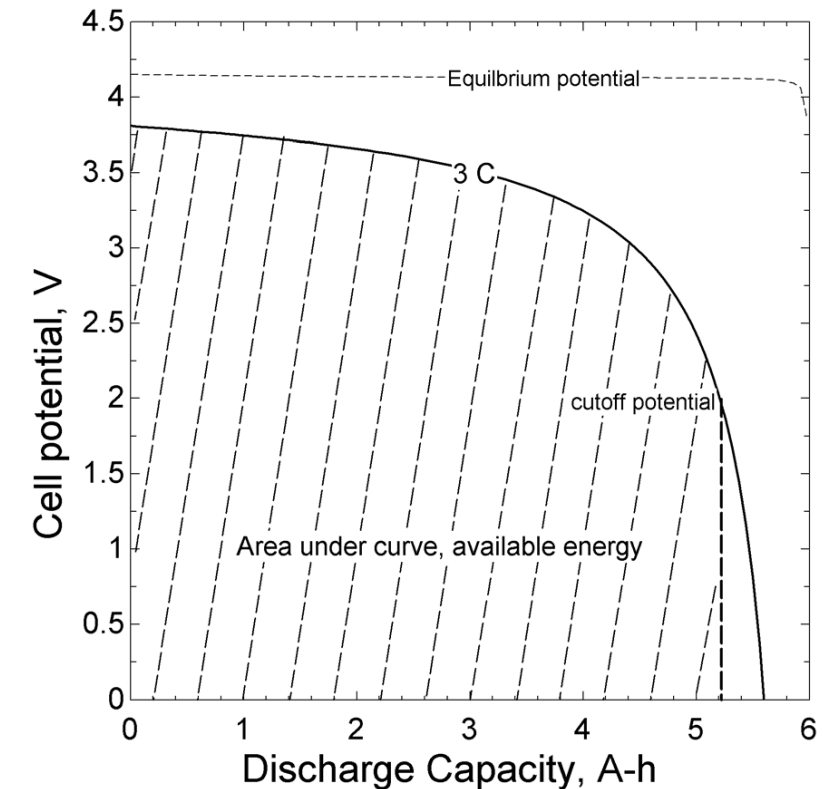
- $Q_{\text{avail}} = I \cdot t_{\text{end}}$

- Available energy is given by

- $$E_{\text{avail}} = \int_0^{t_{\text{end}}} p(t) dt = \int_0^{t_{\text{end}}} V(t) I dt =$$

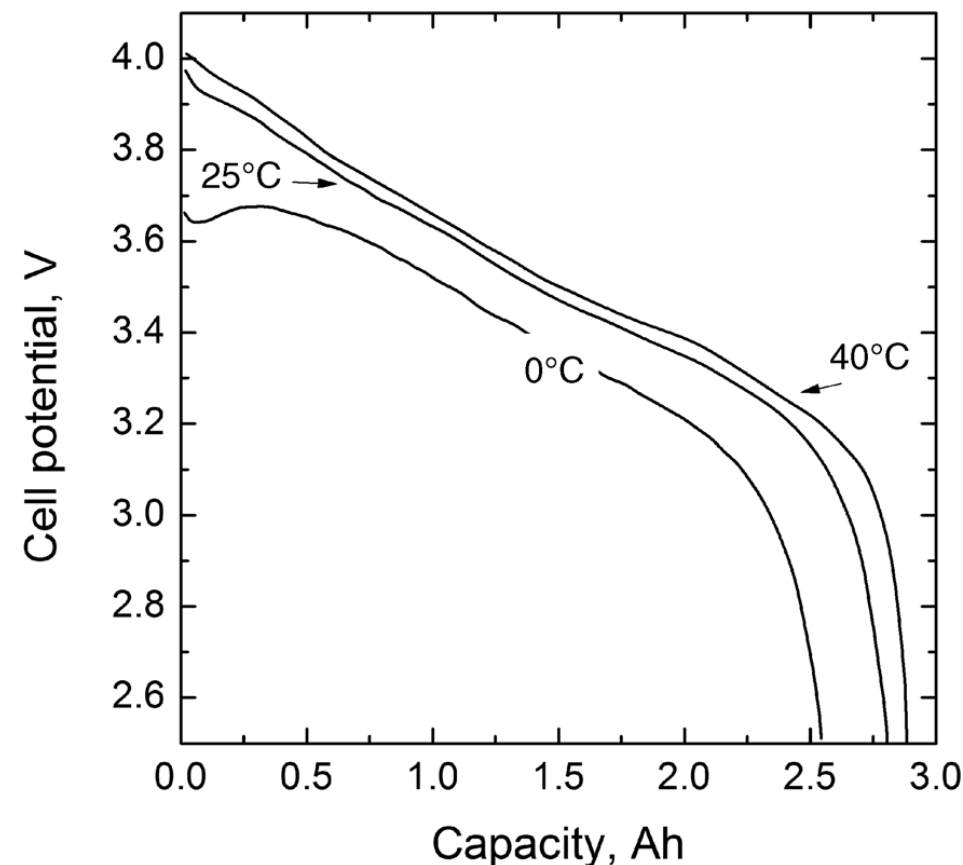
/ Variable substitution $Q = It$, $dQ = I dt$, $Q: 0 \rightarrow Q_{\text{avail}}$ /

$$= \int_0^{Q_{\text{avail}}} V(Q) dQ$$



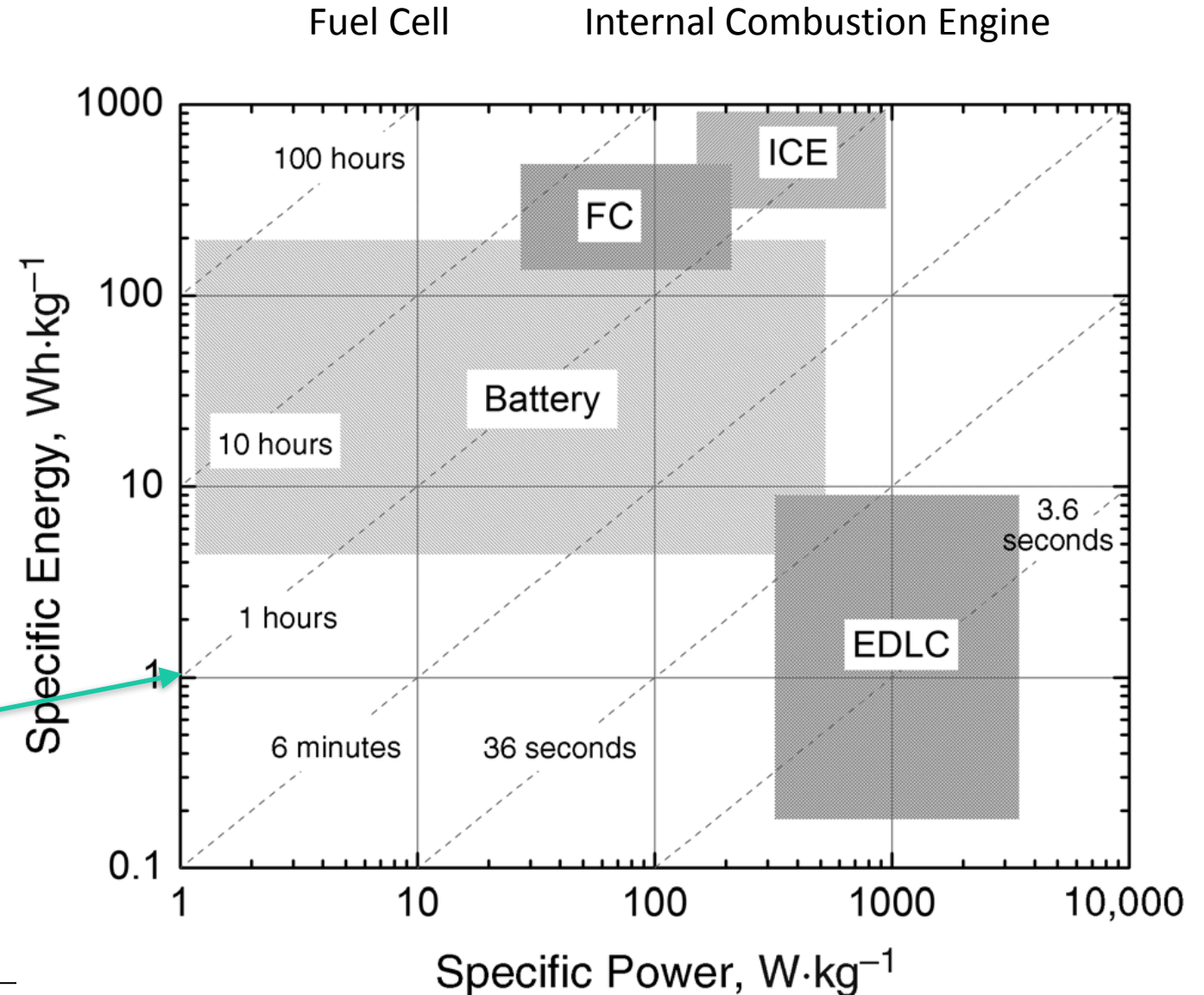
Capacity Dependence on Temperature

- The thermodynamic potential is not much dependent on temperature.
- Higher temperature reduces resistance and polarization, increasing the available capacity for a specific discharge current.
- Temperature effect on cell voltage during discharge of a lithium-ion cell.



Ragone Plots

- Ragone plots show the trade-off between power and energy
- 45° - lines correspond to a specific runtime
- Ex:
 - $E = 1 \text{ Wh}$
 - $P = 1 \text{ W}$
 - $\Rightarrow \text{Runtime} = E/P = 1\text{h}$
- Shows the potential for different technologies



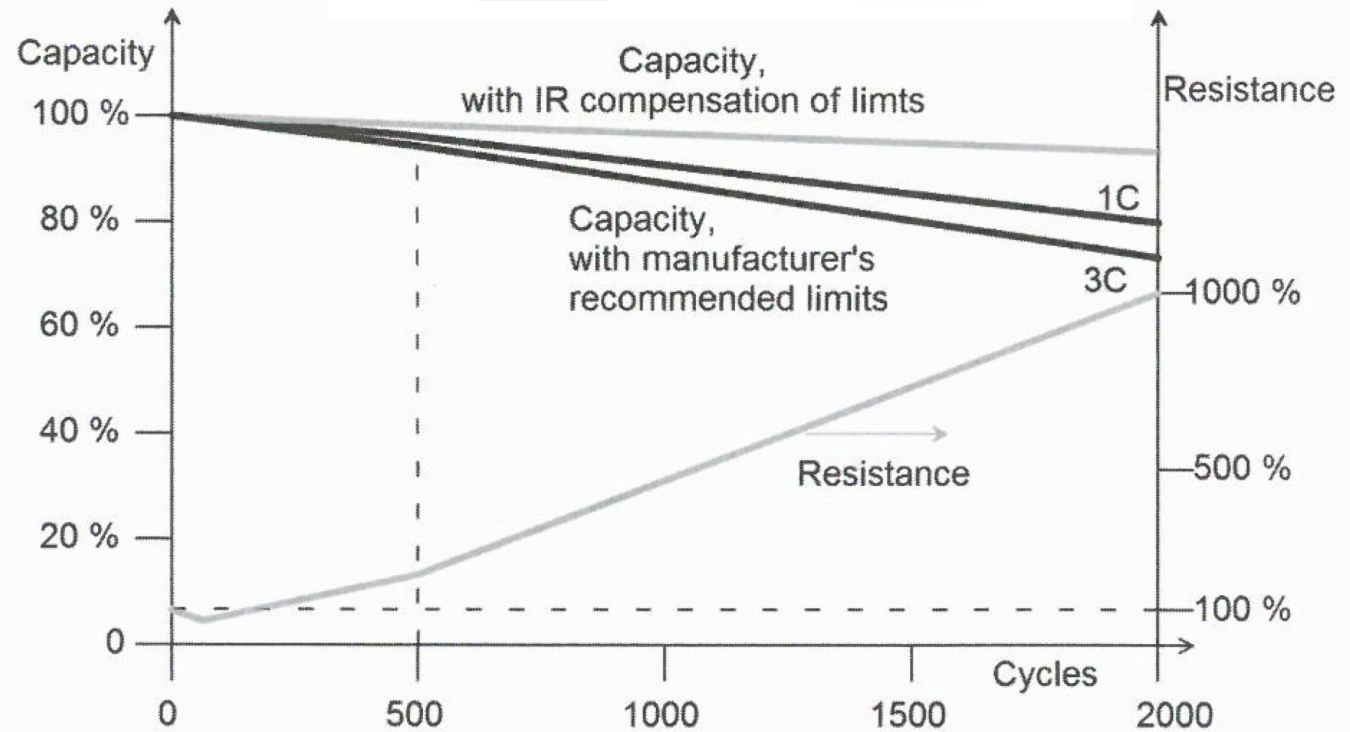
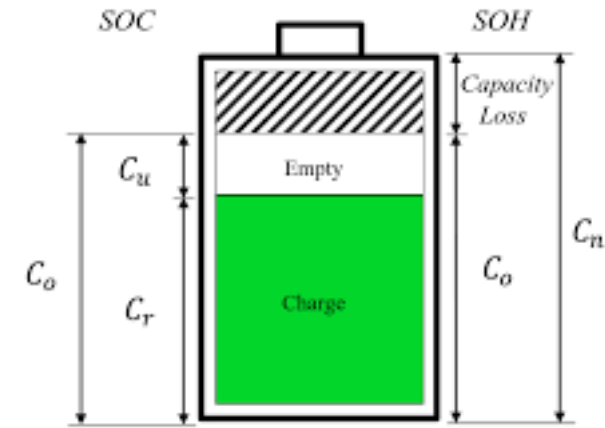
Electrochemical Double-Layer Capacitors = Supercapacitors

Efficiency of Rechargeable Cells

- The following efficiencies are defined for a complete charge-discharge cycle:
- Coulombic efficiency: $\eta_{\text{coul}} = \frac{\text{Number of Coulombs on discharge}}{\text{Number of Coulombs on charge}} \times 100 \%$
- Voltage efficiency: $\eta_V = \frac{\text{Average discharge voltage}}{\text{Average charge voltage}} \times 100 \%$ (depends on I)
- Energy efficiency : $\eta_{\text{energy}} = \frac{\text{Energy out}}{\text{Energy in}} \times 100 \%$ (depends on I)
- The energy (round-trip) efficiency is $\eta_{\text{energy}} = \eta_{\text{coul}} \cdot \eta_V$

Ageing

- Aging factors
 - Usage e.g. number of charging/discharging cycles
 - Calendrical ageing
- Aging effects
 - Energy capacity decreases
 - Internal resistance increases causing power loss
 - The end of battery life is usually considered as falling below 80% of nominal capacity.
- The **state of health (SOH)** refers to capacity fade and/or resistance increase and goes from 100 % for a new cell to 0 % at the end of life.



Learning Outcomes

- Battery design, sketch the parts, explain types such as cylindrical, prismatic, ...
- Be able to use C-rate, SOC, SOD, DOD, OCV as a function of SOC
- Safe operation regions and the risks of being outside them, e.g., upper and lower cut-off voltage.
- CCCV-charging.
- Effect of current rate and temperature on cell voltage and available discharge capacity
- Shepherds equation
- Round-trip Coulombic, voltage, and energy efficiency
- Aging effects: capacity fade, resistance increase
- SOH, end-of-life is often considered to be at 80% remaining capacity.

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Mattias Krysender

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